



Never compromise on quality!



# GLASS-MATE

## Neutral Cure Silicone for Mirrors

### Description

*A low modulus, neutral cure silicone adhesive. Suitable for interior fixing of mirrors, coated glass or metal panels.*

A ready to use, one-part silicone adhesive which is non-corrosive and odourless. **GLASS-MATE** has excellent unprimed adhesion on most mirror coatings and has outstanding resistance to heat and humidity. It's properties are unaffected by sunlight, ultra-violet radiation and temperature extremes.

### Uses

Bond It **GLASS-MATE** is suitable for internal bonding of mirrors, glazed surfaces, ceramics, enamel, metals, PVCu, polycarbonate and treated or untreated wood, to most common substrates.

### Preparation

Ensure all surfaces are clean, dry and free from grease or any contaminants that may hinder adhesion.

### Application

Apply using a standard sealant gun. Cut tip from cartridge, be careful not to damage the screw thread. Cut off top of nozzle at an angle of approximately 45° to an opening of approximately 10mm. Screw on nozzle and place cartridge in a standard sealant gun.

For glass thickness of 2 to 4mm apply a 10mm bead of adhesive at 100mm intervals vertically to the back of the mirror, or surface to be bonded, . Place the mirror in position and apply even pressure. Provide temporary support (tape) whilst the adhesive cures. The edges of the mirror can also be sealed with **GLASS-MATE** if required but leave 24 hours after fixing.

For glass thicknesses above 6mm, mirrors greater than 1m<sup>2</sup> area or mirrors on ceilings or sloping walls, **GLASS-MATE** MUST be used in conjunction with mechanical fixings.

Note: this product is not suitable for use as a sole fixing for safety backed mirrors.

### Limitations

This product should not be used in the manufacture of structural glazing. It is also not suitable for aquarium assembly or for jointing in swimming pools or other submerged applications. We do not recommend that this product be used in food grade applications. Do not use on surfaces that bleed oils or plasticisers. Do not use in the manufacture of structural glazing. Any mirror made with 6mm glass or thicker needs mechanical fixing. Any mirror on a sloping wall or ceiling must have mechanical fixings.

Any mirror greater than 1m<sup>2</sup> must have mechanical fixings.

Don't use on Safety mirrors.

**The safety backing on some mirrors is not suitable for adhesive fixing with silicone. If using mirrors with a safety backing ALWAYS carry out an adhesion test first.**

### Container Size

EU3 plastic cartridge.

### Colours

**GLASS-MATE** is available in translucent only.

### Shelf Life

Use within 12 months from date of manufacture. Store in unopened cartridges.

### Cleaning of Tools

Use white spirit.

### Storage Conditions

Store in cool, dry conditions.

### Disposal of Containers

Do not leave empty containers where residue could be harmful to children, animals or the environment. Remove any containers to a central disposal point in accordance with local regulations.

## Health & Safety

Please refer to separate material safety data sheet for full handling, use and storage instructions. Keep out of reach of children. It is the users responsibility to determine suitability for use. If in doubt contact our Technical Department for advice.

## Specification Summary

Skinning Time	Less than 30 minutes
Full Cure	24-48 hours depending on conditions and bead depth
Extensibility	Up to 450% at breaking point
Application Temperature	+5 to + 30°C
Service Temperature	-40 to + 120°C continuous exposure, higher temperatures can be withstood for limited periods
Adhesion	Good to glass, concrete, ceramics, timber, ferrous metals and most building materials

### Container Sizes:

<b>Colour:</b>	Translucent
<b>Code:</b>	BDMIRT
<b>Size:</b>	EU3
<b>Barcode:</b>	5060021363695

*The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties rights and, if necessary clarifying the position. Recommendations for use do not constitute a warranty, either expressed or implied, of the fitness or suitability of the products for a particular purpose..*



Certificate Number: 6152  
ISO 9001  
ISO 14001



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